

TECHNICAL PAPER/ABSTRACT INDEX

MONDAY, MAY 24

M101 SI (sponsored by the Office of the President) ASQ Research Committee
Status Report

No paper submitted

M102 SI Six Sigma—Moving Beyond the Hype

Anna Thornton, MIT; Edwards Kopkowsky, Pilkington Libbey-Owens-Ford;
Ted Mitrou, Black & Decker
No papers submitted

Six Sigma—Moving Beyond the Hype
Hansraj Bajaria, Multiface, Inc.
Key words: problem-solving, six sigma quality

1

M103 IS Tools for Building a Meaningful Workplace

Building a Meaningful Workplace: Ideas, Tools, and Strategies
Tom Terez, Meaning at Work
Key words: culture change, high-performance workplace, leadership

4

M104 IS Total Quality Leadership

Total Quality Leadership
Steve Kaye, Personal Quality

12

M105 IS Strategic Planning: Unleashing the Mystery Force

Strategic Planning: Unleashing the Mystery Force
G. Thomas Jones, Oriel Incorporated
Key words: PDCA, reviews, strategic planning

14

M106 DIG Quality Improvement Technology in the Process Industries
Chemical and Process Industries Division

The Tiny Experiment: What Can I Get For 10 Runs?
Bradford S. Brown, Consultant—Quality and Statistics
Key words: factor effect, interaction, response surface

26

Managing Variability For Continual Improvement
Kenneth A. Chatto, Consultant
John T. Herman, Consultant
Key words: contrast method, improvement scenario, variability

28

	<i>Comparing Randomization and a Random Run Order in Experimental Design</i>	29
	James M. Lucas, J.M. Lucas & Associates	
	Key words: randomization, restriction, split-plot	
M107 DIG	Surfing the Community Quality Wave Community Quality Councils Committee	
	James Harrington, Ernst & Young & Myron Tribus	
	No paper submitted	
	<i>The Dolphins are Back</i>	36
	Phillip M. Scanlan, AT&T Quality Office	
	Key words: healing the environment, ocean/dolphins, quality approach	
M108 DIG	Hazards and Risk Analysis: A "How to" Guide for Medical Device Manufacturers Biomedical Division	
	Russ Campbell, FDA—LA District	
	No paper submitted	
	<i>Overview of International Standards Relating to Risk Management</i>	38
	J. Glenn George, STAT-A-MATRIX	
	<i>How to Manage a Risk Analysis Program</i>	40
	James McLinn, Rel-Tech, Inc.	
	Key words: failure mode effects analysis, hazard analysis, risk analysis	
M109 DIG	ISO Quality Standards in Year 2000: What is Coming? Standards Committee	
	<i>The ISO 9001: 2000 Revision—What's it All About?</i>	48
	James S. Bigelow, TQM Consulting	
	Key words: ISO 9001:2000, quality management, requirements	
	<i>ISO 9004:2000—What is Coming?</i>	
	Charles Cianfrani, Arbor, Inc.	
	Key words: ISO 9004, quality management	
	<i>Use of ISO 9001 By the Medical Device Sector: Can ISO 9001 Meet the Needs of All Sectors?</i>	52
	Joseph J. Tsiakals, Liaison ISO TC 210 and ISO TC 176	
	<i>Sector-Specific QMS Standards: Why Can't We All Just Use the Same Standard?</i>	56
	Jack West, Consultant	
	Key words: automotive, ISO 9000, sector	
M110 PS	The Evolving Organization—From Bureaucratic Monopoly to Results-oriented Community Services	
	<i>The Evolving Organization</i>	58
	Bob Wingenroth, City of Phoenix	
	Key words: learning, participation, trust	

M111 ED	Quality Planning: Understanding the School District as a System	
	<i>Put Kids First With ISO 9000</i>	60
	Robert Bowen, r. bowen international	
	Key words: Baldridge, ISO 9000, quality system	
	Vicki Phillips	
	No paper submitted	
M112 HC	ISO 9000 in Health Care	
	<i>ISO 9000 in Healthcare—Consider the Possibilities</i>	73
	Margaret Class, Naval Medical Quality Institute	
	Thomas Reiley, Synapse Consultation, PC	
	No paper submitted	
M113 SI	Why Is Traditional Accounting Failing Quality Managers?	
	<i>Why Is Traditional Accounting Failing Quality Managers? Activity-Based Costing is the Solution</i>	74
	Gary Cokins, ABC Technologies Inc.	
	Key words: activity-based cost management (ABC/M), cost accounting, decision support	
M114 LE	ISO Registrations and Finance	
	<i>Quality in the Financial Sector: How to Provide Better Customer Service With an ISO 9000-Based Quality System</i>	81
	Ulrike Vogt, DQS GermanAmerican Registrar for Management Systems, Inc.	
	Norbert Saffran, Deutsche Bank AG	
	Key words: implementing quality system, ISO 9000 standard, service industry	
M115 IS	Overcoming Stall Points—Best Practices Exchange	
	See session T203	
M201 LD	Baldridge Assessments to Achieve World Class Performance	
	<i>Using Baldridge Assessments to Achieve World-Class Performance: A Case Study</i>	87
	David W. Hutton, David Hutton & Associates	
	Lori Topp, TELUS Mobility	
	Key words: assessment, Baldridge, planning	
	<i>Corporate Leadership in Operational Diversity</i>	96
	R.H.G. Rau, RPG Enterprises	
	Key words: guiding principles, initiatives, integration	
M202 SI	Winners and Winning—The Value in State Quality Awards	
	No paper submitted	

M203 IS	The Eight Rings of Organizational Influence!™ <i>The Eight Rings of Organizational Influence!™: How to Energize Your Organization to Achieve Tangible Results</i> Ron Rosenberg, QualityTalk Key words: change, leadership, results	104
M204 IS	Value-Added Contracting for Predictable Results <i>Value-Added Contracting for Predictable Results: Contracts Are Too Important to be Left to Lawyers Alone!</i> Helena Haapio, Lexpert Ltd. Key words: contractual quality management, integrated risk reduction, preventative law	110
M205 IS	A Preventative Action Strategy: Minimizing Unintended Change <i>A Preventative Action Strategy: Minimizing Unintended Change</i> Thomas H. Burgess, Bailey-Fischer & Porter Company Key words: change control, manufacturing quality, preventative action	114
M206 DIG	Inspection and Changing Culture of Quality Inspection Division <i>Inspection and Test: Past and Future</i> Mollie Brown, Cummins Engine Company Jenny Persfull, Sabin Corporation Key words: history, progressive approach example, vision for future	116
	 <i>The Inspector's Role in Organizational Quality</i> Bud Gookins, General Plug & Manufacturing Company Dale Durkee, Heritage Commons Key words: human factors, processes, technology	117
	 John Karjanis, Nokia Mobile Phones No paper submitted	
M207 DIG	Food, Drug, and Cosmetic Division: 2000 and Beyond Food, Drug and Cosmetic Division No paper submitted	
M208 DIG	Avoiding Man-Made Chaos Quality Management Division <i>Avoiding Man-Made Chaos</i> Donald J. Wheeler, Statistical Process Controls, Inc. Key words: continual improvement, process control, SPC	122
M209 DIG	Design and Construction Quality Strategies in the Next Millennium Design and Construction Division <i>ISO 9001: A Basis to Satisfy Customers and Improve Operations</i> Swapan Das, Raytheon Engineers & Constructors, Inc. Key words: conclusion, introduction, phases	123

	<i>Quality System for Facilities Management</i> Joseph Ludford, White Hart Associates Key words: facility quality, integrated quality systems, quality strategies	127
	<i>The QIC—Quality Improvement Challenge</i> Douglas A. Shipman, Sunrise Colony Key words: challenge, improvement, quality	134
M210 PS	Collaboration for Success: Reconnecting Citizens with their Government <i>When Citizens Talk, Government Listens: Public Drives Brea Downtown Development Plans</i> Frank Benest, City of Brea CA	139
	<i>Collaboration For Success: Facilitating Large Group Interventions</i> Bill Chiat, County of Santa Barbara CA Michele Mickiewicz, County of Santa Barbara CA Key words: collaboration, facilitation, public sector management	142
M211 ED	Quality Planning: Building Community Consensus Gordon Black No paper submitted	
M212 HC	ISO 9000 in Health Care (continued from M112) <i>Baldridge Award Criteria and Healthcare</i> James Collins, Plexus Corporation	149
M213 SI	ASQ's Enhanced Presence on the Internet: ASQ Net, QIC, VQN No paper submitted	
M214 LE	Management Systems for a New Millennium <i>EMAS-Environmental Management in the European Union</i> Georg Sulzer, GKC Dr. Oettl & Partner Key words: eco-management and audit scheme (EMAS), environmental management system, ISO 14001	150
	<i>A Unified Approach to Compliance Management</i> Russell Ziebell, River Systems/QTech Systems, Inc. Key words: enterprise resource planning (ERP)	158
M215 IS	Tools for Building a Meaningful Workplace See session M103	
M216 SI	Six Sigma Academy and the Breakthrough Strategy (sm) No paper submitted	

TUESDAY, MAY 25

T101 SI	Transformations to Quality Organizations <i>cancelled</i>	
T102 CI-ST	Statistical Thinking for Management <i>Statistical Thinking for Management</i> Galen C. Britz, 3M Donald W. Emerling, Imation Lynne Hare, Nabisco Stu Janis, 3M IT Statistical Computing Janice Shade, Nabisco Ron Snee, Consultant Key words: interactive, management, statistical thinking	166
T103 IS	Lateral Thinking™ : Innovation on Demand Lynda Curtin, The Opportunity Thinker No paper submitted	
T104 IS	Communicating Quality—The Illuminative Approach <i>Communicating Quality—The Illuminative Approach: Using Pictures and Stories to Communicate Quality, Strategy and Values in an Organization</i> Annika Varjonen, Visual Impact Key words: effective communication, strategic illustrations, visualizations	168
T105 IS	Quality Initiatives: Stepping Stones or Stumbling Blocks? Linda Bankski, Quality Leadership Associates Micaela Corradin, University of Delaware No paper submitted	
T106 DIG	World Quality Consulting: Developing a Context ASQ International Chapter <i>World Quality Consulting: Developing a Context</i> Hansraj Bajaria, Multiface, Inc. Key words: problem-solving, quality consulting	171
T107 DIG	Baldridge Criteria as a Recovery Model for Customer Satisfaction? Customer Supplier Division <i>Baldridge Criteria as a Recovery Model for Customer Satisfaction? Learning by the Case Method: Music Piano Manufacturing</i> John Brown, Brown & Associates Traci V.A. Edwards, TVA Associates Key words: Baldridge, customers, suppliers	176
	Jim Oven, AK Rubber Products, Inc. No paper submitted	

T108 DIG	SPC Applied to Software & Exploring Far-Reaching Change Software Division	
	<i>Improving the Software Process with SPC</i> Anita D. Carleton, Software Engineering Institute	179
	Key words: software process, software process improvement, statistical process control	
	<i>Achieving Desired Business Results</i> Douglas B. Hamilton, Andersen Consulting	181
	Mark P. McDonald, Andersen Consulting	
	Key words: business results, change, content, context, course of action, deployment, program office, scorecard, service level agreement	
	<i>The Drivers and Structure for Successful Change</i> Douglas B. Hamilton, Andersen Consulting	184
	Mark P. McDonald, Andersen Consulting	
	Key words: capacity to change, culture, transformational change	
T109 DIG	Researching the Individual: What Makes Leaders, Teams and Employees Produce Results Human Development & Leadership Division	
	<i>Researching the Individual: What Makes Leaders, Teams and Employees Produce Results</i> Marian Muser, Northrop Grumman	193
	Hank Sobah, Ernst & Young	
	Jack West, Northrop Grumman	
	Greg Watson, Business Systems Solutions, Inc.	
T110 PS	The Great Experiment: Deming Meets the Community	
	<i>The Great Experiment: Deming Meets the Community</i> Ray Corpuz, City of Tacoma	194
	Alisa O'Hanlon, Deming Partnership	
	Key words: community improvement, Deming, Tacoma/Pierce County	
	Peter Scholtes	
	Author of <i>The Team Handbook</i>	
	No paper submitted	
T111 ED	Understanding and Inspiring Learning in a Quality Classroom	
	<i>Understanding and Inspiring Learning in a Quality Classroom</i> Barabara Cleary, PQ Systems, Inc.	202
	Key words: brain, improvement, strategies	
T111a ED	Quality Activity: Improving School Performance by Teamwork	
	<i>Quality Activity: Improving School Performance by Teamwork</i> Sally Duncan, Master Trainer	210
	Key words: Koalaty Kid, quality in education, quality processes in K-12	

T112 HC	Process Control Charts in Health Care <i>The Christiana Care Traffic Book: Quality Improvement in Practice</i> P. John Pegg, MD, Christiana Care Health Services, Inc. Key words: disease management, performance improvement, process control charts	215
T113 SI	Continuous Improvement—Methods and Madness <i>Continuous Improvement—Methods and Madness</i> Alan J. Peterson, Plexus Corporation R. Dan Reid, GM-Powertrain Key words: continuous improvement, corrective action, innovation	218
T114 QT	Help! How Do I Prepare for a Certified Quality Exam? <i>Alternative Delivery Approaches to Body of Knowledge Mastery in Quality Auditing, Engineering, and Management</i> Beth Fasching, Holmes Corp. Scott Miller, Holmes Corp. Susan Woodrow, ASQ Key words: auditor, certification, engineer, manager, quality, training	222
T115 IS	The Eight Rings of Organizational Influence!™ See session M203	
T116 IS	Integrating the Quality Assurance Function Into the Product Development Process See session T204	
T117 SI	The New Telecommunications Requirements: TL9000 No paper submitted	
T201 SI	Quality: A Focus on Results No paper submitted	
T202 CI-ST	Use of Statistical Thinking in the Air Force and at Home <i>Enterprise Performance Measurement</i> Steve Flowers, Air Force Medical Operations Agency Devin Satz, Air Force Medical Operations Agency Key words: balanced scorecard, performance measurement, technology insertion	225
	 <i>Statistical Thinking: A Personal Application</i> Tom Pohlen, 3M Company Key words: diabetes, process, variation	230
T203 IS	Overcoming Stall Points—Best Practices Exchange <i>Overcoming Stall Points—Best Practices Exchange</i> Gerry Murak, Murak & Associates Key words: best practices, implementation, networking	236

T204 IS	Integrating the Quality Assurance Function Into the Product Development Process	
	<i>Integrating the Quality Assurance Function into the Product Development Process</i>	238
	Wanda Dembeck, Triad Performance Technologies, Inc.	
	Desiree Gibson, Triad Performance Technologies, Inc.	
	Key words: new product development process, internal consulting, QA activities	
T205 SI	Enterprise Resource Planning (ERP) and the Future of Quality Systems	
	No paper submitted	
T206 DIG	World Class Performance: Proven Approaches	
	ASQ International Chapter	
	<i>TPI Model in a Commerce Chamber: Indian Experience</i>	244
	Geeta Bharadwaj, Indian Merchants' Chamber	
	<i>Dynamic Leadership from Anti-Management to Pro-Management</i>	252
	Gilberto G. Concepción, JGC & Associates	
	<i>Strategies For Achieving Business Excellence: An Ideological Perspective</i>	256
	Taina Savolainen, University of Jyvaskyla	
	Key words: culture, embedding of total quality ideology, entrepreneurial spirit	
T207 DIG	How to Measure Business Performance	
	Measurement Quality Division	
	<i>Measurements and the Knowledge Revolution</i>	268
	Thomas A. Pearson, Automated Technology Institute	
	Key words: business metrics, profound knowledge, real-time information	
T208 DIG	Establishing the Product Liability Prevention Program	
	Product Safety and Liability Prevention	
	<i>Understanding What Product Liability Prevention is All About</i>	274
	Randall Goodden, Everbrite, Inc.	
	Key words: engineering, lawsuits, legal, prevention, product liability, reliability	
	<i>A Lawyer's Role in Product Liability Prevention</i>	278
	Kenneth Ross, Bowman & Brooke LLP	
	Key words: legal, product liability, safety	
T209 DIG	Show Me the Money	
	Quality Audit Division	
	<i>Audit Program Economics: Getting Out of the Red</i>	282
	Traci V.A. Edwards, TVA Associates	
	Key words: audit program management, cost-benefit	

T210 PS	The 21 st Century Project	
	<i>The Public Sector in the 21st Century: Case Studies of Successful Citizen-Government Partnerships</i>	284
	Becky Meyers, New York State Office of General Services	
	Tom Mosgaller, City of Madison, Wisconsin	
	Mark Popovich, The Public's Work	
	Peter Scholtes	
	Dale Weeks, Minnesota Dept. of Revenue	
	Key words: Baldrige criteria, benchmarking, citizen-government interaction, customer focus, strategic process management	
T211 ED	Improving School Performance by Team Work—Quality Tools and Technology	
	<i>Alternative Student Assessments and How They Are Used for Developing the Workforce of Tomorrow</i>	286
	Marshall Gartenlaub, ED>Net	
	Key words: educational assessments, student organizations, Vocational Industrial Clubs of America, vocational-technical	
	<i>High School Students Use Quality Improvement as a Learning Strategy</i>	293
	Robert Hoskins, VICA team presentation	
	Key words: improved problem solving, K-12, learning strategy, skills	
T212 HC	Improving Patient Education Through Staff Education	
	<i>Improving Patient Knowledge and Satisfaction</i>	296
	Adrienne Kirby, PhD, RN, Christiana Care Health Services	
	Key words: nurse knowledge, patient education, patient satisfaction	
T213 SI	Moving On, Moving Up—Your Career in Transition	
	<i>Moving On, Moving Up: Your Career in Transition</i>	299
	Gerald R. Brong, GMB Partnership	
	Key words: career, employment, job search	
T214 QT	Building Technology-based Training Solutions	
	<i>Building Technology-based Training Solutions</i>	301
	Ralph Frattura, USWeb/CKS	
	Key words: computer-based training, Internet, performance improvement	
T215 IS	Balancing Individual and Team Roles—One S.T.E.P. Ahead	
	<i>Balancing Individual and Team Roles—One STEP Ahead</i>	303
	N. Barry Mathis, Jr., Boeing	
	Key words: ensuring success, exceeding the expected, working together	
T216 IS	Lateral Thinking™: Innovation on Demand	
	See session T103	
T217 SI	Management Approach Toward the 21 st Century—The IAQ Vision	
	No paper submitted	

T301 LD	Achieving Management System Implementation Beyond ISO 9000	
	<i>Moving Beyond ISO 9000: Becoming a World-Class Organization Using the MBNQA Criteria</i>	306
	Anthony C. Fletcher, Eagle Group USA, Inc.	
	Key words: business management system (BMS), ISO 9000, MBNQA criteria	
	<i>Strategies for Humanizing the Implementation of Quality Systems</i>	313
	Michelle Hamilton, QMI	
	Anne Wilcock, University of Guelph	
	Key words: implementation, people, quality system	
T302 CI-M	Design of Experiments for Industrial Applications	
	<i>Response Surface Model for Resistance Welding</i>	321
	James Clark, Breed Technologies	
	Key words: ANOVA, resistance welding, RSM	
	<i>Generant Mixture Limits Testing Experiment</i>	327
	Douglas E. McCoy, Breed Technologies	
	Key words: ANOVA, contour plot, trace plot	
T303 IS	How to Write Clear Work Instructions	
	<i>How to Write Clear Work Instructions</i>	331
	Donna Nash, Shieldmate Robotics	
	George Callison, Callison Consulting, Inc.	
	Key words: documentation, ISO 9000, work instructions	
T304 IS	Balancing Individual and Team Roles—One S.T.E.P. Ahead	
	See session T215	
T305 LE	Management Effectiveness is (still just) Integrated Common Sense	
	<i>Infinity Model for Organizational Excellence</i>	333
	Alice B. Beechner, Paragon Business Solutions, Inc.	
	Karen A. Hamilton, Paragon Business Solutions, Inc.	
	Key words: alignment, continuous improvement, strategic planning	
	<i>Integrated Management Systems Category: Leading Edge</i>	337
	Stefan Heinloth, DQS, Inc.—Registration Services	
	<i>Those Golden and Red Pastures of Management: Application of Efficiency-Effectiveness Matrix</i>	342
	Sumit Roy, Confederation of Indian Industry	
	Key words: activities, alignment, goals	
T306 DIG	Quality is Key Factor from Asia to Americas	
	ASQ International Chapter	
	<i>Sustaining Political Leadership for Quality: A Case Study of Quantum Improvements</i>	356
	John Cumberford, Government of Manitoba	
	Madhav Sinha, Government of Manitoba	
	Eric Stefanson, Government of Manitoba	

	<i>A Modeling Approach for the ISO 9001 Requirements</i> Hyung-Goo Won, Hansung University Key words: integrated model, process, quality system	363
T307 DIG	The Quality Management Systems Guide . . . The Next Step Aviation, Space & Defense Division No paper submitted	
T308 DIG	A Trilogy of Multi-Industry MSQA Graduate Projects Electronics Division <i>A Graduate Course in Quality Customer Service: Internet Based and Delivered</i> Keith Fulton, California State University-Dominguez Hills Key words: degree, development, education	368
	<i>Practical Applications of Quality Tools Perspectives in Pharmaceutical Validations</i> Audrey Prosser, Allergan, Inc. Key words: pharmaceutical TQM, quality tools, validation	372
	<i>The Lean Manufacturing Enterprise</i> Jerry L. VerDuft, Space and Missile Systems Control Key words: flow, value stream, variability reduction	375
T309 DIG	Measuring Management System Performance Energy and Environmental Division <i>Quality Performance Evaluation: Measuring QMS Effectiveness</i> Gary Johnson, USEPA Key words: ISO 9001, quality management systems, suitability and effectiveness	379
	Edward Quevedo, WISE & SHEPARD; Michael A. Ross, Registrar Accreditation Board No papers submitted	
T311 ED	From Compliance to Continuous Improvement—Using Accountability To Transform Education <i>From Compliance to Continuous Improvement—Using Accountability To Transform Education</i> Bob Newhouse, APQC ConnectEd Peggy Odem, APQC ConnectEd Key words: accountability, Baldrige, continuous improvement	385
T312 HC	The Application of Quality Improvement Tools in the Healthcare Setting <i>Patient Satisfaction: Designing and Managing Your Patient's Experience</i> Robert (Robin) Casanova, Casanova & Associates Key words: customer service, patient satisfaction, risk management	386

<i>Practical Applications of Quality Improvement Tools in Health Care: Run Charts, Pareto Charts, and Cause-and-Effect Diagrams</i>		389
Merle C. Cunningham, Lutheran Medical Center		
Katherine Garrett, Consultant on Health Care Management		
Key words: organizing theories of cause, performance measures, priority setting		
T313 SI	Six Sigma Success Stories from ASQ	
No paper submitted		
T314 SI	The Role of Computing in Airplane Design	
<i>Information Technology (IT) in Aerospace: Beyond Automation</i>		391
Albert M. Erisman, The Boeing Company		
Key words: aerospace, computing, process		
T315 IS	A Preventative Action Strategy: Minimizing Unintended Change	
See session M205		
T316 IS	Quality Initiatives: Stepping Stones or Stumbling Blocks?	
No paper submitted		
T317 SI	How the Q Lost Its Tail: The SHIFT from Quality to Organizational Performance	
No paper submitted		
WEDNESDAY, MAY 26		
W101 SI	Transformations to Quality Organizations <i>cancelled</i>	
W102 CI-M	Process Improvement through Design of Experiments	
<i>Revealing Interactions from Fractional DOE's</i>		394
Mark J. Anderson, Stat-Ease, Inc.		
Shari L. Kraber, Stat-Ease, Inc.		
Key words: aliased interactions, design of experiments, fold-over design		
<i>Taguchi's Parameter Design: An Improved Alternative Approach</i>		400
Bruno Scibilia, Istia University		
Abdessamad Kobi, Istia University		
A. Barreau, Professor		
R. Chassagnon, Engineer		
Key words: cross-product arrays, quality engineering, signal-to-noise ratio		
W103 IS	Managing a Project from A to Z	
<i>Managing a Project from A to Z</i>		405
Michael Stanleigh, Business Improvement Architects		

W104 LD	Learning and Continuous Improvement through Self-Assessment	
	<i>Striving for Continuous Improvement: The Experience of U.K. Local Government Services</i>	414
	Carol Brennan, Queen Margaret College	
	Alexander Douglas, Bell College of Technology	
	Key words: best value, business excellence model, quality standards	
	<i>Self-Assessment as a Facilitator for Learning</i>	423
	Ulrika Hellsten, Lulea University of Technology	
	Pia Sandvik Wiklund, Lulea University of Technology	
	Key words: continuous improvement, learning organization, self-assessment	
	<i>A New Approach to Using the Baldrige Criteria</i>	432
	Hay Wun Wain, PricewaterhouseCoopers, LLP	
	Key words: Baldrige assessment, total quality management	
	<i>Impact of Self-Assessment Methodologies in Small Businesses</i>	439
	George Wilson, University of Ulster	
W105 LE	People, Processes, and Relationships—The TQM Way	
	<i>Stakeholders Management: A Total Quality Approach</i>	448
	Joseph N. Kelada, University of Montreal	
	Key words: stakeholders' management, stakeholders' triad, TQM	
	<i>Linking People and Processes</i>	454
	James H. Krefft, Six Sigma-Qualtec	
	Key words: competencies, hiring, performance management	
	<i>Integrating Quality Metrics and Relationship Grids</i>	461
	Gerald E. Murine, Metriqs International	
	Jean Roberts, Roberts Management Concepts Pty Ltd	
	Key words: optimal resource allocation, quality metric, relationship grid	
W106 CI-M	A New Spin on Old Tunes	
	<i>ISO 9000 Consortium: A Quality Partnership</i>	472
	Patricia Betzold, Manitoba Quality Network (QNET)	
	Elaine Phillips, WORKFORCE 2000 Manitoba	
	Key words: consortium, ISO, partnership	
	<i>How to Achieve Accelerated Learning For QS-9000</i>	479
	Pat Joswick, L.M.O.E.	
	John Morrow, Ticona, LLC	
	Key words: COQ, learning, QS-9000	
W107 DIG	Demystifying Six Sigma	
	Service Quality Division	
	<i>Achieving Quantum Leaps in Quality and Competitiveness: Implementing the Six Sigma Solution in Your Company</i>	486
	Jerome Blakeslee, Jr., PricewaterhouseCoopers Consulting	
W108 DIG	Future of Automotive Quality	
	Automotive Division	

	<i>Future of Automotive Quality—Supplier's Perspective</i>	497
	Kay Bustard, Delphi Chassis Systems	
	Key words: Delphi Automotive Systems, excellence, quality system	
	Donald Mitchell, General Motors; James Pongracz, Process Development Corp; Daryl Simon, PACCAR, Inc.	
	No papers submitted	
W109 DIG	Principles of Quality Costs—UPDATED Quality Cost Committee	
	<i>Quality Costs: Application in Non-manufacturing Organizations</i>	498
	G. Dennis Beecroft, University of Waterloo	
	Key words: continuous improvement, cost of quality, non-manufacturing processes, process measurement	
	<i>Exploring the Principles that Underlie Software Quality Costs</i>	500
	Herb Krasner, Krasner Consulting	
	Key words: software quality costs	
	<i>Quality Costs and Quality Standards: Does ISO 9000 Care About Quality Costs?</i>	504
	John C. Schottmiller, RM Consulting	
	Key words: cost of quality, economics, Q90 series	
	<i>Principles of Quality Costs: Principles, Implementation, and Use</i>	507
	Jack Campanella, Underwriters Laboratories	
	Key words: cost of poor quality, cost of quality, software quality costs	
W110 PSN	The Challenges to Achieving Quality in a Federal Government Service Organization	
	<i>Organizational Excellence in the Public Sector</i>	509
	John T. Dillard, Colonel, USAArmy	
	Key words: civil service, leadership, quality	
W111 ED	Quality Evaluations: Using Standards and Assessment to Increase Accountability in Your School District	
	<i>Improving Student Learning: Using Data to Inform Instructional Decisions</i>	511
	Lee Jenkins, Antioch Unifies School District	
	Key words: Deming, educational data, student learning	
W112 HC	Applications of Quality Improvement in Communities	
	<i>Example of a Community-based Health Effort</i>	518
	Virginia Casady, IHC Evanston Regional	
	Ruth Nickerson, Uinta County Public Health	
	Key words: community, health care, planning	
W113 SI	ACCS . . . Accelerating Change . . . Accelerating Results	
	No paper submitted	
W114 QT	The Quality Data Warehouse: Solving the Problems for the Manufacturing Enterprise	

	<i>The Quality Data Warehouse: Serving the Analytical Needs of the Manufacturing Enterprise</i>	521
	Bradley W. Klenz, SAS Institute	
	Key words: data warehouse, online analytical processing (OLAP), statistical quality improvement	
W115	How to Write Clear Work Instructions	
	See session T303	
W201 CI-M	Lean Process Strategies That Improve Quality	
	<i>Implementing Lean in a Non-manufacturing Business</i>	530
	Dianne Dickerson, Deltapoint Corp.	
	David M. Turner, Continental Data Graphics	
	Key words: customer-supplier relationship, lean manufacturing, risk abatement	
	<i>Creating Continuous Improvement Synergy with Lean and TOC</i>	543
	Kevin Hein, LucasVarity Automotive	
	Key words: continuous improvement, lean thinking, theory of constraints	
W202 CI-ST	Service Quality Indices	
	<i>A Methodology for Building Service Quality Indices</i>	550
	Daniel Peña, Universidad Carlos III Madrid	
	Key words: multiattribute model, weight assessment	
W205 CI-M	Design of Audits for Improved Management Results	
	<i>Audits That Make a Difference</i>	559
	Judith Malsbury, Princeton Plasma Physics Lab	
	Key words: audits, customer satisfaction, processes	
	<i>When Does the Audit End?</i>	564
	J.P. Russell, J.P. Russell & Associates	
	Key words: auditor, audits, body of knowledge, CQA	
W206 SI	Working It: Riding the Waves of Workplace Change	
	<i>Working It: Riding the Waves of Workplace Change</i>	566
	Greg Hutchins, Quality Plus Engineering	
	Henry Lindborg, National Institute for Quality	
	Mark Von Weber, AOQC Moody International	
	Key words: career, professional development	
W207 DIG	Reliability for the Quality Engineer	
	Reliability Division	
	<i>Failure Modes and Effects Analysis: Perils, Pitfalls, and Opportunity</i>	570
	Paul M. Booth, Beckman Coulter	
	Key words: engineering error, engineering organization learning, FMEA	
	<i>Reliability Modeling with Spreadsheets</i>	575
	Bryan Dodson, Continental Teves	
	Key words: parameter estimation, reliability modeling, tolerance design	

	<i>Regression Analysis Links Reliability and Quality: The Rainbow Chart Simplifies Evaluation</i>	586
	Thimmiah Gurunatha, Xerox	
	Key words: correlation, rainbow process, regression analysis, reliability, variability	
W208 DIG	Implementing Statistical Thinking in Education: A Case Study of School Principals Statistics Division	
	<i>Improving K-12 Education Using Statistical Thinking: A Case Study of School Principals</i>	589
	Charles Blanton, Partners in Profound Knowledge	
	Paula Sommer, Institute for Standards in Quality Education	
	Key words: case study, education, statistical thinking	
W209 DIG	The Secret of Victoria's Secret Textile and Needle Trades Division	
	<i>The Secret of Victoria's Secret</i>	593
	Peter G. Allison, Victoria's Secret Stores	
W210 PS	The Creation of a National Citizen Satisfaction Index	
	<i>The Creation of a National Citizen Satisfaction Index</i>	595
	John Cumberford, Government of Manitoba	
	Guy Gordon, Government of Manitoba	
	Madhav N. Sinha, Government of Manitoba	
	Key words: customer surveys, national citizen satisfaction index, public sector management	
W211 ED	Quality Improvement: Establishing a Culture for High Performance	
	<i>Establishing a Culture for High Performance</i>	601
	Jim Shipley, Jim Shipley & Associates	
	Key words: alignment, Baldrige, K-12	
W212 HC	The Community Health Improvement Model and Method	
	<i>Community Health Improvement Model and Method</i>	607
	Marian L. Knapp, Knapp and Associates	
	Thomas T. Reiley, Synapse Consultation, P.C.	
	Key words: action strategies, change concepts, global aim, identified experts, simple measurements, specific aim	
W213 SI	The Scope and Depth of Quality Standards	
	<i>The Scope and Depth of Quality Standards</i>	609
	Hitoshi Kume, Chuo University	
	Key words: ISO 9000 Standards, level of quality management, proliferation	
W214 QT	So Much Data and So Little Information: Finding the Data Analysis Solution That Fits Your Needs	
	<i>So Much Data and So Little Information: Finding the Data Analysis Solution That Fits Your Needs</i>	615
	Donna O. Fulenwider, SAS Institute, Inc.	

AUTHOR INDEX

	<i>Session</i>	<i>Page</i>		<i>Session</i>	<i>Page</i>			
A								
Allison, Peter G.	W209	593	Class, Margaret M.	M112	73			
Anderson, Mark J.	W102	394	Cleary, Barbara A.	T111	202			
B								
Bajaria, H. J.	M102	1	Cokins, Gary	M113	74			
Bajaria, H. J.	T106	171	Collins, James W., Jr.	M212	149			
Barreau, A.	W102	400	Concepción, Gilberto G.	T206	252			
Beechner, Alice B.	T305	333	Corpuz, Ray E., Jr.	T110	194			
Beecroft, G. Dennis	W108	498	Cumberford, John	T306	356			
Benest, Frank	M210	139	Cumberford, John	W210	595			
Betzold, Patricia	W106	472	Cunningham, Merle C.	T312	389			
Bharadwaj, Geeta	T206	244	D					
Bigelow, James S.	M109	48	Das, Swapan K.	M209	123			
Blakeslee, Jerome A., Jr.	W107	486	Dembeck, Wanda	T204	238			
Blanton, Charles	W208	589	Dickerson, Dianne	W201	530			
Booth, Paul	W207	570	Dillard, John T.	W110	509			
Bowen, Robert D.	M111	60	Dodson, Bryan	W207	575			
Brennan, Carol	W104	414	Douglas, Alex	W104	414			
Britz, Galen	T102	166	Duncan, Sally	T111	210			
Brong, Gerald R.	T213	299	Durkee, Dale	M206	117			
Brown, Bradford S.	M106	26	E					
Brown, John O.	T107	176	Edwards, Traci V. A.	T107	176			
Brown, Mollie M.	M206	116	Edwards, Traci V. A.	T209	282			
Burgess, Thomas H.	M205	114	Emerling, Don	T102	166			
Bustard, Kay I.	W107	497	Erisman, Albert M.	T314	391			
F								
C								
Callison, George	T303	331	Fasching, Beth	T114	222			
Campanella, Jack	W109	507	Fletcher, Anthony C.	T301	306			
Carleton, Anita D.	T108	179	Flowers, Steve	T202	225			
Casady, Virginia	W112	518	Frattura, Ralph	T214	301			
Casanova, Robert	T312	386	Fulenwider, Donna O.	W214	615			
Chassagnon, R.	W102	400	Fulton, Keith	T308	368			
Chatto, Kenneth A.	M106	28	G					
Chiat, William S.	M210	142	Garrett, Katherine E.	T312	389			
Cianfrani, Charles A.	M109	50	Gartenlaub, Marshall N.	T211	286			
Clark, James B.	T302	321						

	<i>Session</i>	<i>Page</i>		<i>Session</i>	<i>Page</i>
			M		
George, J. Glenn	M108	38	Malsbury, Judith A.	W205	559
Gibson, Desiree	T204	238	Mathis, N. Barry, Jr.	T215	303
Goodden, Randall	T208	274	McCoy, Doug	T302	327
Gookins, Bud	M206	117	McDonald, Mark P.	T108	181
Gordon, Guy	W210	595	McDonald, Mark P.	T108	184
Gurunatha, Thimmiah	W207	586	McLinn, James	M108	40
			Meyers, Becky	T210	284
			Mickiewicz, Michele	M210	142
H			Miller, Scott	T114	222
Haapio, Helena	M204	110	Morrow, John	W106	490
Hamilton, Douglas B.	T108	181	Mosgaller, Tom	T210	284
Hamilton, Douglas B.	T108	184	Murak, Gerry	T203	236
Hamilton, Karen A.	T305	333	Murine, Gerald E.	W105	461
Hamilton, Michelle	T301	313	Muser, Marian	T109	193
Hare, Lynne	T102	166			
Hein, Kevin	W201	543			
Heinloth, Stefan	T305	337			
Hellsten, Ulrika	W104	423			
Herman, John T.	M106	28			
Hoskins, Robert	T211	293	Nash, Donna M.	T303	331
Hutchins, Greg	W206	566	Newhouse, Bob	T311	385
Hutton, David W.	M201	87	Nickerson, Ruth	W112	518
J			O		
Janis, Stu	T102	166	Odem, Peggy	T311	385
Jenkins, Lee	W111	511	O'Hanlon, Alisa	T110	194
Johnson, Gary L.	T309	379			
Jones, G. Thomas	M105	14			
Joswick, Pat	W106	479	P		
			Pearson, Thomas A.	T207	268
			Pegg, P. John	T112	215
			Peña, Daniel	W202	550
K			Persfull, Jenny	M206	116
Kaye, Steve	M104	12	Peterson, Alan J.	T113	218
Kelada, Joseph N.	W105	448	Phillips, Elaine	W106	472
Kirby, Adrienne	T212	296	Pohlen, Tom	T202	230
Klenz, Bradley W.	W114	521	Popovich, Mark	T210	284
Knapp, Marian L.	W212	607	Prosser, Audrey	T308	372
Kobi, A.	W102	400			
Kraber, Shari L.	W102	394			
Krasner, Herb	W108	500	R		
Krefft, James H.	W105	454	Rau, R. H. G.	M201	96
Kume, Hitoshi	W213	609	Reid, R. Dan	T113	218
			Reiley, Thomas T.	W212	607
L			Roberts, Jean	W105	461
Lindborg, Henry	W206	566	Rosenberg, Ron	M203	104
Lucas, James M.	M106	29	Ross, Kenneth	T208	278
Ludford, Joseph F.	M209	127	Roy, Sumit	T305	342
			Russell, J. P.	W205	564

	<i>Session</i>	<i>Page</i>		<i>Session</i>	<i>Page</i>
S					
Saffran, Norbert	M114	81	Varjonen, Annika	T104	168
Satz, Devin	T202	225	VerDuft, Jerry L.	T308	375
Savolainen, Taina	T206	256	Vogt, Ulrike	M114	81
Scanlan, Phillip M.	M107	36	Von Weber, Mark	W206	566
Scholtes, Peter	T210	284	V		
SSchottmiller, John C.	W108	504	W		
Scibilia, B.	W102	400	Wain, Hay Wun	W104	432
Shade, Janice	T102	166	Watson, Greg	T109	193
Shipley, Jim	W211	601	Weeks, Dale	T210	284
Shipman, Douglas A.	M209	134	West, Jack	M109	56
Sinha, Madhav N.	T306	356	West, Jack	T109	193
Sinha, Madhav N.	W210	595	Wheeler, Donald J.	M208	122
Snee, Ron	T102	166	Wiklund, Pia Sandvik	W104	423
Sobah, Hank	T109	193	Wilcock, Anne	T301	313
Sommer, Paula Brooks	W208	589	Wilson, George	W104	439
Stanleigh, Michael	W103	405	Wingenroth, Bob	M110	58
Stefenson, Eric	T306	356	Won, Hyung-gyoo	T306	363
Sulzer, George	M212	150	Woodrow, Susan	T114	222
T					
Terez, Tom	M103	4	Z		
Topp, Lori	M201	87	Ziebell, Russ	M214	158
Tsiakals, Joe	M109	52			
Turner, David	W201	530			

KEY WORD INDEX

A

Accountability, 385
Accounting, 74
Action strategies, 607
Activity-based cost management (ABC/M), 74
Aerospace industry, 391
Aliased interactions, 394
Alignment, 333, 342, 601
Analysis of variance (ANOVA), 321, 327
Assessment, 87, 550
Audit program management, 282
Auditors, 564
Auditors, certified quality, 222, 564
Audits, 150, 559, 564
Automotive industry, 56, 490, 497

B

Balanced scorecard, 225
Baldrige Award, 60, 87, 149, 176, 284, 306, 385, 432, 601
Benchmarking, 284
Best practices, 236
Best value, 414
Body of knowledge, 564
Brain, 202
Business excellence model, 414
Business management system (BMS), 306
Business metrics, 268
Business results, 181

C

Careers, 299, 566
Cause-and-effect diagrams, 389
Certification, 222
Certified quality auditor, 222, 564
Certified quality engineer, 222
Certified quality manager, 222
Challenge, 134
Change, 4, 104, 114, 181, 574, 607
Change, capacity to, 184
Change, dynamic, 252
Citizen-government interaction, 284
Civil service, 509
Collaboration, 142, 303

Communication, 168
Community, 139, 194, 518
Community health, 518, 607
Competencies, 454
Competitiveness, 479
Compliance management, 158
Computer-based training (CBT), 301
Computing, 391
Consortium model, 472
Constraints, theory of, 543
Consulting, 171, 238
Context, content, and course of action, 181
Continual improvement, 28, 122
Continuous improvement, 123, 218, 333, 385, 414, 423, 498, 543
Contour plot, 327
Contractual quality management, 110
Contrast method, 28
Control charts, 215
Corrective action, 218
Correlation, 586
Cost accounting, 74
Cost-benefit analysis, 282
Cost of poor quality, 507
Cost of quality (COQ), 490, 498, 500, 504, 507
Course of action, context, and content, 181
Cross-product arrays, 400
Cultural change, 4, 184
Culture, 256, 601
Customer focus, 284
Customer satisfaction, 123, 176, 296, 386, 559
Customer service, 368, 386, 550
Customer-supplier relationship, 530
Customer surveys, 595

D

Data analysis, 511, 615
Data warehouse, 521
Decision support, 74
Deming, W. Edwards, 194, 511
Deployment, 181
Design of experiments, 26, 29, 321, 327, 394
Diabetes, 230
Disease management, 215
Diversity, operational, 96
Documentation, 331

Dolphins, 36
 Downtown development, 139
 Dynamic change, 252
 Dynamic leadership, 252

E

Eco-management and audit scheme (EMAS), 150
 Economics, 504
 Education, 60, 202, 210, 293, 296, 368, 385, 511, 589, 601
 Educational assessments, 286
 Effectiveness, measurement of, 379
 Employment, 299, 454
 Engineer, certified quality, 222
 Engineering, 274, 400, 570
 Enterprise resource planning (ERP), 158
 Entrepreneurial spirit, 256
 Environment, 36
 Environmental management system, 150
 Estimation, parameter, 578

F

Facilitation, 142
 Facility quality, 127
 Factor effect, 26
 Failure mode effects analysis (FMEA), 40, 570
 Financial sector, 81
 Flow, and lean manufacturing, 375
 Fold-over design, 394

G

Global aim, 607
 Goals, 342
 Government, 58, 139, 284, 356, 414, 509, 595
 Guiding principles, 96

H

Hazard analysis, 40
 Healing, of the environment, 36
 Health care, 73, 149, 215, 230, 296, 386, 389, 518, 607
 High performance workplace, 4, 601
 Hiring, 454
 History, 116
 Human factors, 117, 313, 461

I

Ideological perspective, 256
 Illustrations, strategic, 168
 Implementation, 60, 81, 236, 313, 497

Information, need for, 615
 Information, real-time, 268
 Information technology, 391
 Innovation, 218
 Inspection, 116, 117
 Integrated management system (IMS), 337
 Integrated model, 363
 Integrated quality systems, 127
 Integrated risk reduction, 110
 Integration, and operational diversity, 96
 Integration, and quality metrics, 461
 Interactions, citizen-government, 284
 Interactions, statistical, 26, 166, 394
 Internal consulting, 238
 Internet, 301, 368
 ISO 9000, 56, 60, 73, 81, 149, 306, 331, 472, 504, 609
 ISO 9001, 48, 52, 123, 337, 363, 379, 609
 ISO 9002, 609
 ISO 9003, 609
 ISO 9004, 50
 ISO 14001, 150
 ISO TC 176, 52, 609
 ISO TC 210, 52

J

Job search, 299

K

K-12 education, 210, 293, 589, 601
 Knowledge, 296, 564
 Knowledge revolution, 268
 Koalaty Kid, 210

L

Law, preventive, 110
 Lawsuits, 274
 Lawyers, 278
 Leadership, 4, 12, 96, 104, 193, 313, 356, 509
 Leadership, dynamic, 252
 Lean manufacturing, 375, 530
 Lean thinking, 543
 Learning, 58, 202, 293, 490, 511, 566
 Learning organization, 423
 Legal issues, 110, 274, 278

M

Malcolm Baldrige National Quality Award (MBNQA), 60, 87, 149, 176, 284, 306, 385, 432, 601
 Management, statistical thinking for, 166

Manager, certified quality, 222
 Manufacturing, 114
 Manufacturing, lean, 375, 530
 Medical device quality systems, 52
 Metrics, 268, 461
 Multiattribute model, 550

N

National citizen satisfaction index, 595
 Networking, 236
 New product development process, 238
 Non-manufacturing processes, 498
 Nurses, 296

O

Ocean, 36
 Online analytical processing (OLAP), 521
 Operational diversity, 96
 Optimal resource allocation, 461
 Organizational design, 58
 Organizational influence, 104

P

Parameter design, 400
 Parameter estimation, 575
 Pareto charts, 389
 Participation, 58
 Partnership, 472
 Patient satisfaction, 386
 Patients, 296
 Performance evaluation, 379
 Performance improvement, 210, 215, 244, 301
 Performance management, 454
 Performance measurement, 225, 389
 Pharmaceutical TQM, 372
 Plan-do-check-act (PDCA) cycle, 14, 607
 Planning, 14, 87, 158, 333, 518, 593
 Prevention, 114, 274, 593
 Preventive law, 110
 Priority setting, 389
 Problem solving, 1, 171, 293
 Process control, 122
 Process control charts, 215
 Process dynamics, 252
 Process management, 284, 498
 Processes, 117, 179, 210, 230, 238, 363, 391, 559
 Product development, 238
 Product liability, 274, 278
 Professional development, 566
 Profound knowledge, 268
 Progressive approach, 116
 Project management, 405

Public sector, 58, 139, 142, 284, 356, 414, 509, 595

Q

QS-9000, 490
 Quality assurance (QA), 238, 593
 Quality consulting, 171
 Quality customer service, 368
 Quality engineering, 400
 Quality improvement challenge, 134
 Quality management, 48, 50, 379
 Quality system implementation, 60, 81, 313, 497
 Quality tools, 372

R

Rainbow process, 586
 Randomization, 29
 Real-time information, 268
 Regression analysis, 586
 Relationship grid, 461
 Reliability, 274, 575, 586
 Requirements, 48
 Resistance welding, 321
 Response surface, 26, 321
 Restriction, in experimental design, 29
 Reviews, 14
 Risk abatement, 530
 Risk analysis, 40
 Risk management, 38, 386
 Risk reduction, 110
 Run charts, 389

S

Safety, 278
 Scorecard, 181, 225
 Sector specific standards, 56
 Self-assessment, 423, 439
 Service industry, 81
 Service level agreement, 181
 Service quality, 368, 386, 550
 Signal-to-noise ratio, 400
 Six sigma, 1, 479
 Skills, and learning, 293
 Small businesses, 439
 Software process improvement, 179
 Software quality costs, 500, 507
 Split plot, 29
 Stakeholders, 448
 Statistical process control (SPC), 122, 179
 Statistical quality improvement, 521
 Statistical thinking, 166, 230, 589
 Strategic illustrations, 168
 Strategic planning, 14, 333, 593

Strategic process management, 284
Student organizations, 286
Success, 303, 593
Suitability, 379
Suppliers, 176, 497, 530
Surveys, 595

T

Taguchi's parameter design, 400
Teams, 193, 210, 303
Technology, 117, 391
Technology insertion, 225
Testing, 116
Theory of constraints, 543
Tolerance design, 575
Total performance improvement (TPI), 244
Total quality ideology, 256
Total quality leadership, 12
Total quality management (TQM), 372, 423, 432,
 448, 504
Trace plot, 327

Training, 222, 301
Transformational change, 184
Transition, careers in, 299
Trust, 58

V

Validation, 372
Value stream, 375
Variability, 28, 375, 586
Variation, 230
Vision, 116
Visualizations, 168
Vocational-technical student organizations,
 286

W

Weight assessment, 550
Welding, resistance, 321
Work instructions, 331
Working together, 303

